

Aluminium for future generation: new bauxite resources identified in Guinea

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Abstract. Guinea in West Africa is home to about 27% of the world's bauxite reserves – aluminium's principal ore. The well-known Sangaredi deposit alone represents other 80% of the Guinean bauxite production, with an annual production of about 14 Mt. Numerous potentially interesting plateaus have been inventoried but they were poorly explored and their resources remain poorly constrained. Two large areas have been explored between 2006 and 2009, one (Batafong) located north of Boke, the other one (Lelouma) located to the west of Labé. The most promising plateaus were first identified by combined gamma-ray spectrometry and GIS automated delineation constrain by pertinent topographic parameters. These plateaus were then explored by systematic Auger and core drilling completed by pits. These works led to the identification of around 1 400Mt of high quality gibbsitic bauxite grading more than 45 % Al_2O_3 and less than 2.6 % SiO_2 with good content of available alumina and low content in reactive silica.

Keywords: gamma-ray spectrometry; selective GIS extraction, bauxite; gibbsite; Guinea

1 Introduction

If Guinea is only the fifth world bauxite producer with an annual production of about 17.4 Mt (2012), it ranks first in terms of reserves with about 27% (7.4 billion tons) of the world bauxite reserves. Most of the present Guinean production (14 Mt) is ensured by the Sangaredi mine, also known as the Boke mine, owned and operated by the Compagnie des Bauxites de Guinée (CBG). Bauxite is transported by train (135 km) down to the port of Kamsar. Additional production comes from the Débété mine, property of the Compagnie des bauxites de Kindia, and until 2012, some bauxite was mined from the Fria deposits and refined in the Fria Alumina refinery, by Alumina Compagny of Guinea. The Fria operations were stopped in 2012.

In 2006, Mitsubishi Corporation (Japan), entrusted BRGM to design and realise the exploration programme on 24 prospecting permits for bauxite, grouped in 3 blocks, Batafong, Lélouma-North and Lélouma-South, covering and a total area of 11 492 km² (Fig. 1). This paper presents the main results of this programme realized from April 2006 to October 2009.

2 Delineation of the prospective plateaus

Most of the country has been prospected for bauxite in the mid-70s during the soviet cooperation, and prospective bowé have been inventoried in a catalogue in 2003 by Dr. V. Mamedov. 67 bauxitic plateaus had been previously identified by the Russian teams within the MC permits. Two of them had been drilled partly at 600 m x 600 m spacing, and 14 others had been tested by limited reconnaissance boreholes.

2.1 Gamma-ray spectrometry

Available gamma-ray spectrometric data (1981-1982 Geosurvey GmbH 1km line spacing geophysical survey), were processed and plotted by BRGM to check whether

they may have some correlation with the bauxite distribution. A regular 250 m x 250 m grid on the study area was generated with Total Count (TC), Uranium (U), Potassium (K) and Thorium (Th) count data.

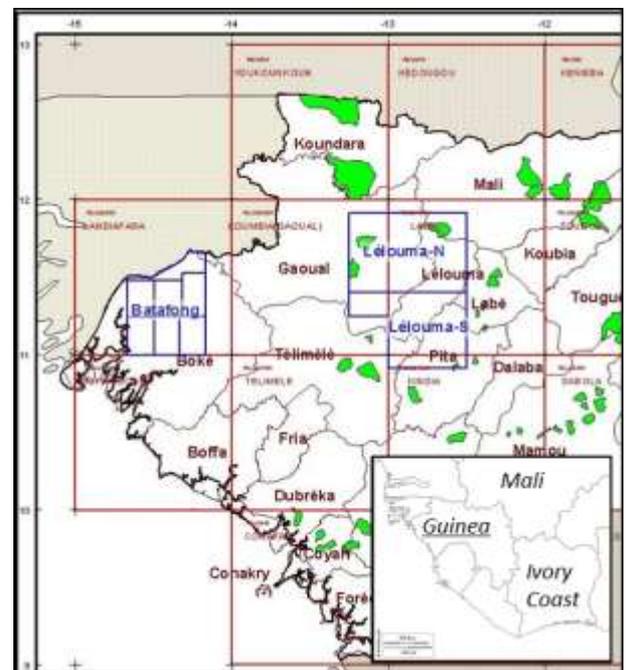


Figure 1. Location of the Batafong, Lélouma-North and Lélouma-South blocks.

A good correlation was observed between the Th/K ratio and the potentially bauxitic plateaus within the limits of the precision of the geophysical data (Fig. 2). High values of Th/K were interpreted as a marker of intense supergene alteration and constitute an interesting guide to rank the prospectivity of the plateaus. Potassium initially present in feldspar and mica was supposed to be leached whereas thorium, mainly hosted by zircon is less mobile.

vertical REE distribution in a profile are presented, one showing a REE enrichment (Fig. 3a) in the bauxite-rich part of the profile, a second one characterized by a clear REE impoverishment (Fig. 3b).

The shapes of the chondrite-normalized REE patterns are quite similar from one borehole to the other, showing a distinct LREE enrichment $[(La/Sm)_n \sim 2.2-5.9]$ and quite unfractionated HREE $[(Gd/Yb)_n \sim 0.5-1.2]$ (Fig. 4a, b). All samples are characterized by a low negative Eu anomaly $[(Eu/Eu_n) = 0.65 \text{ to } 0.94]$ and a positive Ce anomaly $[(Ce/Ce_n) = 1.1 \text{ to } 1.4]$ that can locally reach 3.6 in some poorly weathered samples (Fig. Xb). The REE shape of fresh doleritic sills from the Fouta Djallon area is quite different with a distinct negative slope for HREE $[(Gd/Yb)_n \sim 1.4-1.6]$ (Deckart et al. 2005) suggesting that the studied bauxitic samples probably derived from siltstones and mudstones rather than mafic rocks.

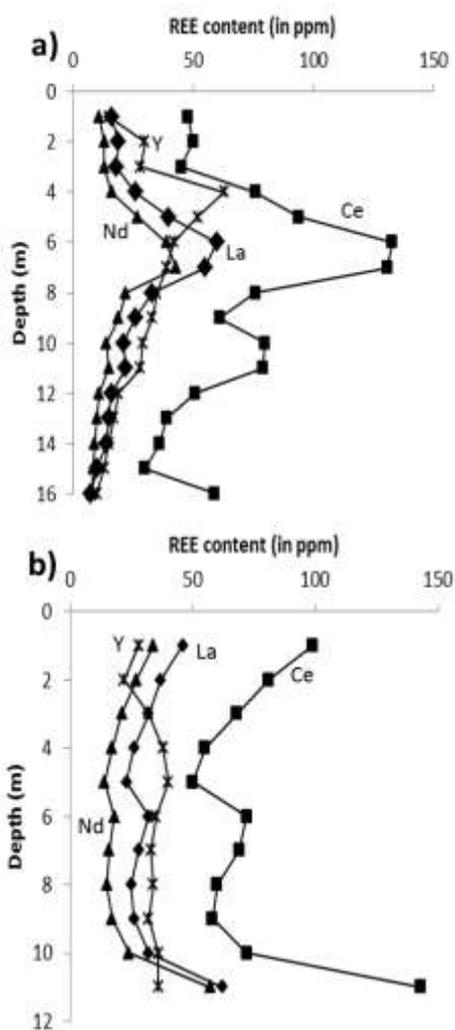


Figure 3. Vertical distribution of REE in two boreholes BO139 (a) and BO190 (b).

All the spectra of a given profile are mainly parallel, bauxite samples being distributed above (Fig. 4a) or below (Fig. 4b) the less weathered samples (saprolite), in accordance with the behavior of REE described above. LREE and HREE are moving the same way during bauxitisation, except in few samples showing a more

pronounced HREE depletion (Fig. 4b).

6 Resources

Using a cutoff grade of $Al_2O_3 \geq 40\%$ and $SiO_2 < 10\%$, the following bauxites resources have been identified:

- Lélouma North block: **1 072 Mt** @45.3% Al_2O_3 and 2.3% SiO_2 (87% measured, 13% indicated), with nearly **1 000 Mt** for the sole Bougoumé plateaus;
- Lélouma-South Block: **67 Mt** @43.0% Al_2O_3 and 2.2% SiO_2 ;
- Batafong Block: **433 Mt** @ 45.5% Al_2O_3 and 2.6% SiO_2 (92% measured and 8% indicated) with **302 Mt** for the sole Batafong plateaus.

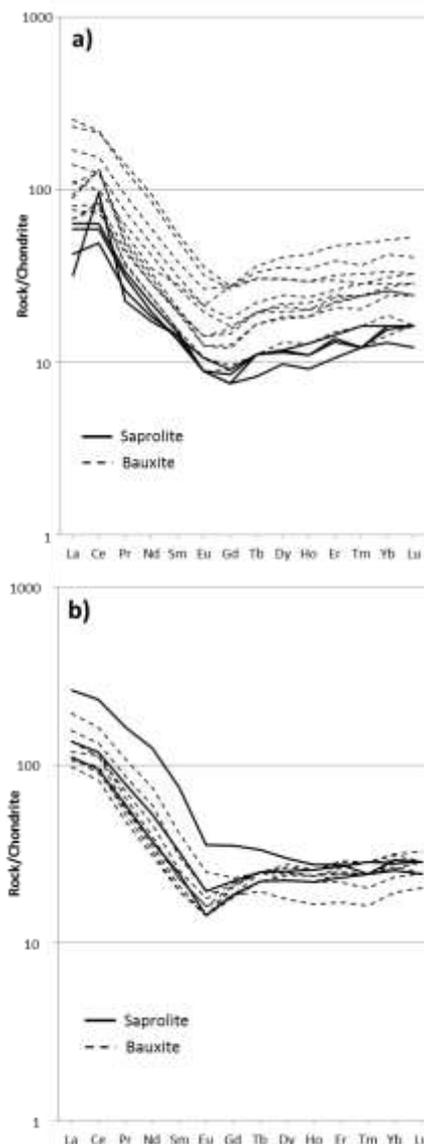


Figure 4. Chondrite normalized REE-patterns for saprolite and bauxite from boreholes BO139 (a) and BO190 (b) (values from McDonough and Sun, 1995).

7 Conclusions

Gamma-ray spectroscopy and more especially

the Th/K ratio, and the automatized plateau modelling appear as efficient tools for bowé delineation and potential ranking. Around 1 400Mt of high quality bauxite have been identified on the Batafong and Lélouma blocks. Gibbsite is the main Al-oxide and the content in SiO₂ is low. The available alumina is ≥39% Al₂O₃ and reactive silica (at 145°C) is ≤1.7% SiO₂.

In terms of resources, the Bougoumé plateau (Lélouma-North block) is a world class deposit. Unfortunately, it is located at more than 140km from the Sangaredi railway station and at around 250 km from the port of Kamsar. The Batafong plateau is characterized by lower resources but is only located at less than 50km from the Atlantic coast.

Despite the encouraging results, and for its own geostrategic and economic reasons, MC finally relinquished the permits in 2010. New companies took them immediately over, one in Batafong, the other one in Lélouma. The company working in Batafong carried out some additional drilling for resource extension, some surveys for bauxite evacuation channel (port site), and preliminary economic assessment. The growing Chinese demand for the next five years, the decision of Indonesia to stop in 2014 the exportation of non-transformed bauxite, the evolution of the Guinean mining policy, the ambition of Guinea to increase its production up to 25% of the world demand in the 2020 horizon, the probable start, in 2016, of the Dian Dian project (reserves of 564 Mt of bauxite) are arguments in favor of the future increase of the leader position on the international market, that should help promoting the Batafong resources and perhaps later the Lélouma resources.

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Acknowledgements

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